Data sheet

valid from: 3/7/23





WM 315 TOP 2.0 Workshop butt fusion machine

- Machine for jointing segmented fittings for applications with pressure piping systems
- Maximum jointing angle 45°
- Dimensional range d90 315 mm
- To produce T and Y fittings in the dimensional range d90 250 mm, special accessories are required
- Machine description
- Intuitive control panel provided with digital indication of hydraulic pressure, electronic heating element temperature controller, 2-channel welding timer
- Automatic pressure control during the cooling time
- Built-in data logger and realtime communication with mobile smartphones (at least iOS 11 or Android 7) during the welding process and fusion data download, working in combination with TOP WeldinAir mobile application
- · Precise pressure setting and fine adjusting
- Push-button operation of machine carriage
- The clamping units are mounted on supports, each of which can be adjusted transversely
- Each clamping unit can be turned up to 22.5°
- Each clamping unit is provided with a complete set of reductions d90 280 mm
- Precision heating element with electronic temperature control (3000 W)
- High-quality PTFE coating with long service life
- Heating element pull-off mechanism
- Powerful planer (1200 W) with optimized cutting geometry for even and chatter-free planing
- Load transfer via robust chain drive
- · Mechanical stops to provide single sided planing and accurate facing depth
- Planer is secured with a mechanical locking system and a micro switch
- · Including transport packaging, without accessories

	d-d (mm)	Performance	Description	Code	Weight (kg)
-	90 - 315	400 V/4620 W	With wide clamping units for pipes	790 118 005	522.000
-	90 - 315	400 V/4620 W	With narrow clamping units for fittings	790 118 006	522.000

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